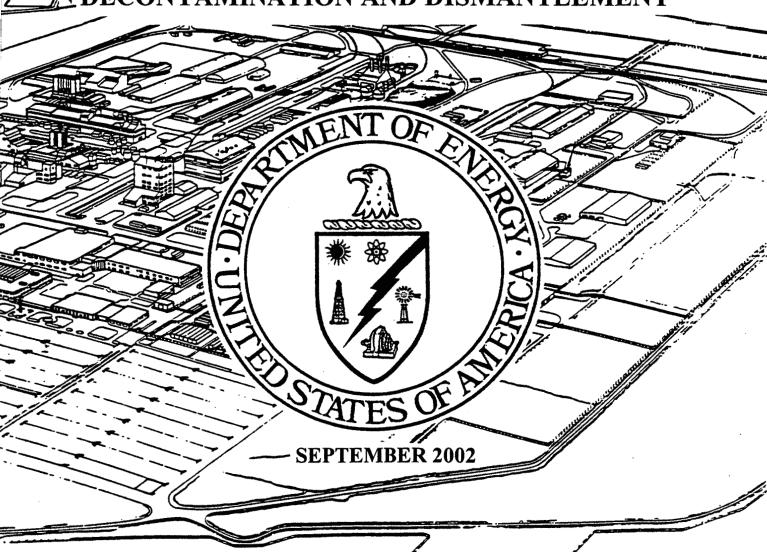
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FINAL PROJECT COMPLETION REPORT

MAINTENANCE/TANK FARM COMPLEX
DECONTAMINATION AND DISMANTLEMENT



FERNALD ENVIRONMENTAL MANAGEMENT PROJECT FERNALD, OHIO

U.S. DEPARTMENT OF ENERGY FERNALD AREA OFFICE

DOCUMENT CONTROL NO. 1747-RP-0002 (REV.0)

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OPERABLE UNIT 3

FINAL PROJECT COMPLETION REPORT

MAINTENANCE/TANK FARM COMPLEX
DECONTAMINATION AND DISMANTLEMENT



SEPTEMBER 2002

FERNALD ENVIRONMENTAL MANAGEMENT PROJECT FERNALD, OHIO

U. S. DEPARTMENT OF ENERGY FERNALD AREA OFFICE

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FINAL PROJECT COMPLETION REPORT MAINTENANCE/TANK FARM COMPLEX D&D

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1.0 PROJECT SUMMARY

The decontamination and dismantlement (D&D) of the remaining components from the above-grade Maintenance/Tank Farm (M/TF) Complex D&D project was performed successfully and in accordance with the project planning/design requirements specified in the M/TF Complex Implementation Plan (DOE, 1998). As required by the Implementation Plan and the M/TF Interim Project Completion Report (DOE, 2000), this document serves as the M/TF Final Project Completion Report. Following completion of the last Operable Unit 3 (OU3) D&D Project, this report will be compiled with reports from all OU3 D&D projects to prepare the Final Remedial Action Report for OU3.

The D&D execution of the remaining components from the M/TF Complex D&D project began on April 29, 2002 with the mobilization of the D&D Contractor. Project completion was achieved on September 10, 2002 and is defined by the signed Final Acceptance/Turnover document that transfers the area to Fluor Fernald Facilities Management. This document signifies "Completion of Field Activities" per Section 4.2.4 of the OU3 Integrated RD/RA Work Plan.

The scope of the M/TF Complex D&D project included the following major activities:

- asbestos abatement/removal;
- surface decontamination;
- above-grade component dismantlement; and
- material management.

Section 2 presents a component-specific remediation summary. Material Management is discussed in Section 3. Environmental monitoring results conducted in support of the project are presented in Section 4. Lessons-learned have also been compiled and are presented in Section 5.

The following remaining components were included in the scope for completion of the M/TF Complex D&D project:

- Building 64 Thorium Warehouse
- Building 65 Old Plant 5 Warehouse

1.1 Description of Components

Buildings 64 and 65 were located in the northeastern block of the former production area, north of 2^{nd} Street, south of the Haul Road, east of "B" Street and west of "E" Street. The location of Buildings 64 and 65 is shown in Figure 1-1.

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1.2 Project Chronology

Table 1-1 lists the chronology of above-grade D&D activities for Buildings 64 and 65:

TABLE 1-1 D&D Chronology

ACTIVITY	· START	FINISH
Notice To Proceed	3/4/02	6/27/02
Mobilization/Demobilization	4/23/02	6/27/02
Dismantlement:		
Building 64 – Thorium Warehouse	4/29/02	6/12/02
Building 65 - Old Plant 5 Warehouse	4/29/02	6/11/02
Debris Size Reduction and Containerization:		
Building 64 – Thorium Warehouse		9/09/02
Building 65 - Old Plant 5 Warehouse		6/27/02
Completion of Field Activities (CFA)		9/10/02

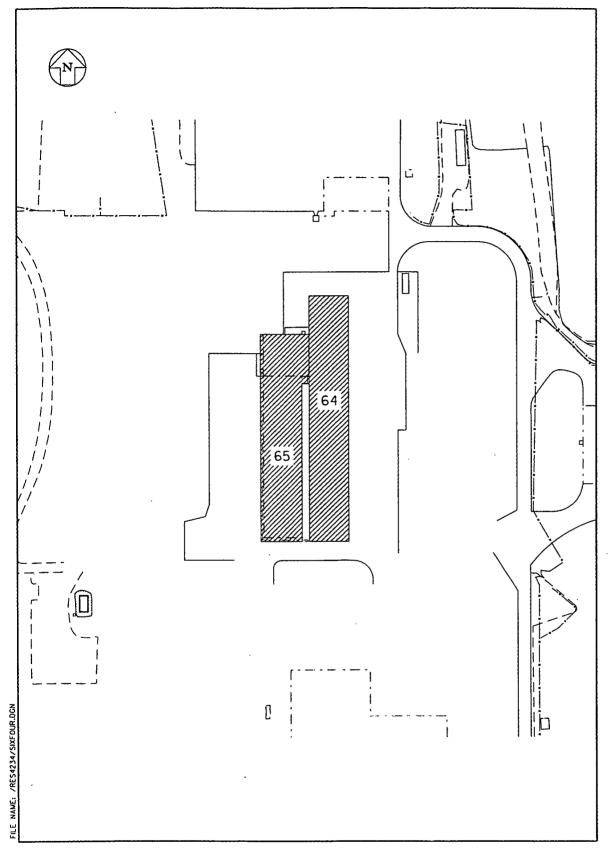


Figure 1-1 Buildings 64 and 65

2.0 REMEDIATION APPROACH

2.1 Preparatory Actions

Facilities Shutdown activities were performed by FEMP personnel and were completed in Buildings 64 and 65 on April 16, 2002. Facilities Shutdown activities consisted of:

- removal of chemicals; and
- disconnection of all utilities

2.2 Component-Specific Remediation Summary

2.2.1 Building 64 - Thorium Warehouse

Background

Building 64, (Thorium Warehouse), was a single-story, pre-engineered building which measured approximately 320 feet x 50 feet x 18 feet. It consisted of a structural steel frame, metal siding and roofing, with interior block walls, interior transite walls from a southeast corner office and a concrete shield wall, on a reinforced concrete base floor.

Building 64 was originally used to store pallets and drums full of 2.1% enriched uranium in the form of ingots, billets and top crops. More recently, it was converted to support thorium overpacking operations.

Remedial Tasks

Lockdown was applied to all of the building interior and exterior. Interior transite walls were encapsulated and removed. Windows were removed and the 64 structure was dismantled using a hydraulic shear. Materials generated during the dismantlement of Building 64 included piping & conduit, structural & miscellaneous steel, CMU block, roofing material, doors & windows, interior transite paneling and batting insulation,

Photos

Photos 1 through 4 of Attachment 2 show the following activities for the D&D of Building 64:

- 1 Shearing activity.
- 2 Shearing activity.
- 3 Dismantled structure.
- 4 Debris size reduction.

2.2.2 Building 65 – Old Plant 5 Warehouse

Background

Building 65, (Old Plant 5 Warehouse), was a single-story, rectangular building measuring approximately 50 feet x 210 feet x 22 feet. It consisted of a structural steel frame with non-insulated, corrugated metal siding and roofing on a reinforced poured concrete base and floor.

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The building was considered to be one process area and was used to store drummed thorium compounds.

Remedial Tasks

Building 65 was decontaminated in order that the facility could be released from thorium surface contamination controls during its' demolition and subsequent sizing/loadout of debris. A HEPA vacuum was used to decontaminate the building interior. Lockdown was applied to all of the building interior and exterior. The Building 65 windows had been previously foamed and sealed to prevent the glass from breaking. Waste Acceptance Operations determined that the windows could be co-mingled with the remaining debris based on the sealed condition of the windows and minimal glass quantity. The 65 structure was dismantled using a hydraulic shear. Materials generated during the dismantlement of Building 65 included piping & conduit, structural & miscellaneous steel, doors & windows, roofing material and wood products.

Photos

Photos 5 through 8 of Attachment 2 show the following activities for the D&D of Building 65:

- 5 Shearing activity.
- 6 Shearing activity.
- 7 Partially dismantled structure.
- 8 Dismantled structure.

3.0 MATERIAL MANAGEMENT

Generated Debris

Debris generated from the D&D of Buildings 64 and 65 was size reduced, segregated, and containerized in accordance with the requirements identified by the Material Segregation and Containerization Criteria (MSCC).

Containerized materials that either have, or will be, disposed of in the FEMP On Site Disposal Facility (OSDF) are presented in Table 3-1. This information is identified in the Integrated Information Management System (IIMS) report, shown as Attachment 1. IIMS reports represent activities associated with materials generated by the project that either have been or are destined for disposition in the OSDF.

TABLE 3-1 Waste Containers For Placement In The OSDF:

Container	Debris Category	Profile	OSDF	Volume	Number of
Туре			Code	(cu. yds.)	Containers
ROB	A, B, D & E	92101	2	470	16
ROB	D	922852	2	60	2
ROB	Е	922007	2	130	13
ROB	1-2	92023	. 2	25	2
ROB	Thorium Contaminated	92028	2	900	37
ROB	Thorium Contaminated I-4	94006	4	50	2
ROB Total				1635	72
Stockpile	G	931961	3	3	*
Stockpile Total				3	*

^{*} Transite is encapsulated, banded, placed on pallets and stockpiled.

4.0 ENVIRONMENTAL MONITORING

No project-specific or supplemental environmental monitoring was required for Buildings 64 and 65. Results of the air monitoring data recorded at the FEMP boundary from March through June 2002 are presented in Section 4.1.

4.1 Radiological Air Monitoring

Air Monitoring Data Recorded at FEMP Boundary

The IEMP environmental radiological air emissions data from the monitoring period of March 2002 through June 2002 (3/4/02 - 6/27/02) indicated total uranium and isotopic thorium (Th-228, Th-230 and Th-232) concentrations that were within historical ranges of concentrations measured at the FEMP boundary.

Typical spring emissions patterns include sporadic, short-term increases in fence line airborne concentrations due in part to turbulent weather and increased work activities. The total uranium concentrations averaged less than one half of one percent of the DOE maximum off-site guideline of 0.1 pCi/m³. Historical fence line data collected during similar D&D projects (Plants 1, 4, 7, and 9) indicate uranium concentrations averaged less than one half of one percent of the DOE maximum off-site guideline of 0.1 pCi/m³. The maximum uranium concentration (at AMS-8A) was 0.00063 pCi/m³, which represents less than one percent of the DOE standard. The relationship between 0.1 pCi/m³ and mrem/year may be understood by the conversion factors used to equate the two terms; if inhaled continuously (24 hours/day, 365 days/year), 0.1 pCi/m³ of total uranium in air will result in a dose of 100 mrem/year. It should be noted that various assumptions have been incorporated in this conversion factor. The uranium data from AMS-8A suggest that emissions from the Building 64/65 D&D project have not significantly affected compliance with DOE guidelines. Furthermore, the uranium emissions from the Building 64/65 D&D

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project have not significantly affected compliance with NESHAP Subpart H limit of 10 mrem per year.

Isotopic thorium concentrations also average less than one half of one percent of the DOE maximum off-site guideline of the 0.04 pCi/m³, 0.04 pCi/m³ and 0.007 pCi/m³ (Th-228, Th-230 and Th-232 respectively). The maximum Th-230 concentration (at AMS-9C) was 0.00032 pCi/m³, which represents 0.79 percent of the DOE standard. The thorium data also suggest that emissions from the 64/65 D&D project have not significantly affected compliance with DOE guidelines. Furthermore, the thorium emissions from the Building 64/65 D&D project have not significantly affected compliance with NESHAP Subpart H limit of 10 mrem per year.

The locations of boundary (IEMP) fence line monitors are shown in Figure 4-1. The closest downwind monitors AMS-3, AMS-8A, and AMS-9C (which historically show the maximum downwind values for the site) indicated average total uranium concentrations during the D&D Project of 0.00015, 0.00022, and 0.00022 pCi/m³ respectively. These concentrations represent less than one third of one percent of the 0.1pCi/m³ guideline and are within historical ranges of similar D&D projects. Similarly, TH-230 concentrations averaged 0.00011, 0.00009 and 0.00011 pCi/m³, respectively for the same monitoring locations.

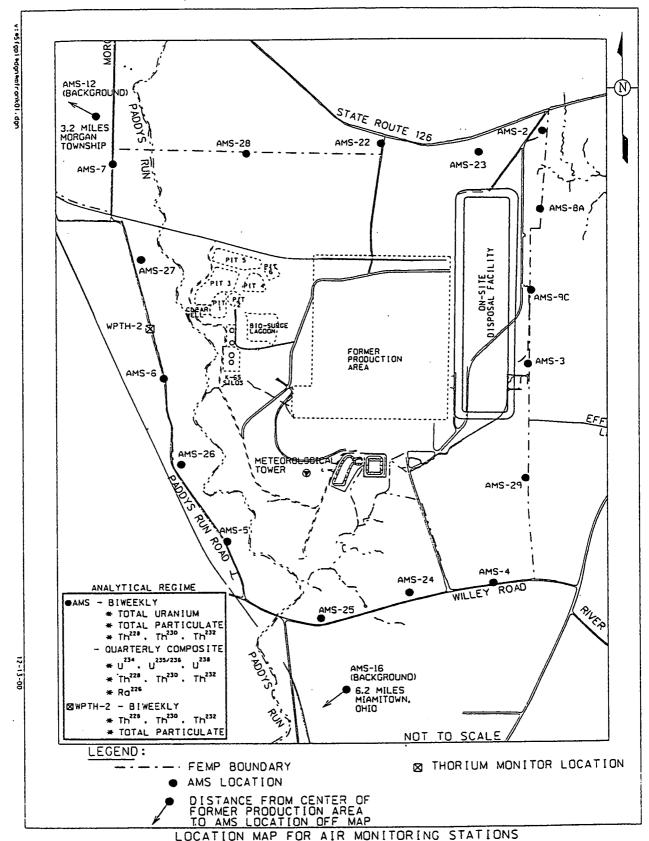


Figure 4-1 FEMP Sitewide Air Monitoring Locations

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LESSONS LEARNED 5.0

5.1 Changing Field Conditions Created a New Physical Hazard

Evaluate changing field conditions to determine if changes create new hazards, any new hazards need to be mitigated immediately.

During demolition activities at the Building 64 and 65 area, a steel beam that had been removed created a hole in the ground that was not immediately backfilled. The hole measured approximately two feet in diameter by five feet deep. During demobilization activities, a worker stepped in the hole while removing construction boundary barriers. As a result, the worker sustained a back injury that resulted in a first aid case.

Changing field conditions must be readily examined for potential hazards. Safety walkthroughs should include observation of field conditions so that any new potential hazards are identified and mitigated.

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4. 9 1. A

ATTACHMENT 1

IIMS INFORMATION (INTEGRATED INFORMATION MANAGEMENT SYSTEM)

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INTRGRATED INFORMATION MANAGEMENT SYSTEM (IIMS)

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The following report represents activities associated with materials generated by the M/TF Project that have been destined for disposition in the OSDF. The report contains both containerization and stockpiling activities and serves as the reporting system that is tied into the Site-Wide Information Forecasting and Tracking System (SWIFTS). Below is a key to interpret the column headings.

Column 1 - FORM NO

Same as the Field Tracking Log Number.

Column 2 - PROJECT DESCRIPTION

A project number that has been assigned for waste purposes.

Column 3 - PROFILE

OSDF Material Profile Number.

Column 4 - DESCRIPTION

Description of material in terms of Category and OSDF CODE.

Column 5 - MTL TO

Indicates destination of the material.

Column 6 - TYP

F = Facility

Column 7 - VOLUME

Cubic Yards of Material

Column 8 - DATE

Date of Transaction

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MTL Source Summary Report

Location From: TWC-001

	Form No	Proj Description	Profile	Description	Mtl to	Тур	Volume	Date
	20720	622 BUILDINGS 64/65 D&D	92023	THIS PROFILE INCLUDES COMPRESSIBLE DEBRIS (E.G., PPE, INSULATION, ROLLS OF FENCING, CARPET, CEILING TILE, BUILT-UP ROOFING, TARPS, PLASTIC SHEETING). DEBRIS MEETING THIS PROFILE HAS BEEN GENERATED	W155002	F	10	07/01/2002
	20792	622 BUILDINGS 64/65 D&D	92023	THIS PROFILE INCLUDES COMPRESSIBLE DEBRIS (E.G., PPE, INSULATION, ROLLS OF FENCING, CARPET, CEILING TILE, BUILT-UP ROOFING, TARPS, PLASTIC SHEETING). DEBRIS MEETING THIS PROFILE HAS BEEN GENERATED	W135939	F	15	06/27/2002
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	196996	622 BUILDINGS 64/65 D&D	92028	THORIUM CONTAMINATED CAT. 2 DEBRIS	OSDF	F	25	07/11/2002
	197000	622 BUILDINGS 64/65 D&D	92028	THORIUM CONTAMINATED CAT. 2 DEBRIS	OSDF	F	25	07/11/2002
	197002	622 BUILDINGS 64/65 D&D	. 92028	THORIUM CONTAMINATED CAT. 2 DEBRIS	OSDF	F	30	07/11/2002
	197007	622 BUILDINGS 64/65 D&D	92028	THORIUM CONTAMINATED CAT. 2 DEBRIS	OSDF	F	25	07/02/2002
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	197068	622 BUILDINGS 64/65 D&D	,92028	THORIUM CONTAMINATED CAT. 2 DEBRIS	OSDF	F	25	06/27/2002
	197067	622 BUILDINGS 64/65 D&D	∙ 92028	THORIUM CONTAMINATED CAT. 2 DEBRIS .	OSDF	F	30	07/02/2002
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OSDF

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W171122

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W171049

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197083	622 BUILDINGS 64/65 D&D	94006	MATERIAL PRONE TO ORGANIC DECOMPOSITION, "GREEN" WASTES MEETING OSDF CAT 4 REQUIREMENTS - THORIUM CONTAMINATED
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	000 PUN PULCO 04/05 D0D		AATTOORY IN THE MOUT AND ENTRY A CORE CORE

922852

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931961

CATEGORY "D" PAINTED LIGHT GAUGE METALS, OSDF CODE 2

CATEGORY "D" PAINTED LIGHT GAUGE METALS, OSDF CODE 2

CATEGORY "G" NON-REGULATED ACM, OSDF CODE 3

20730

20731

18454

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622 BUILDINGS 64/65 D&D

622 BUILDINGS 64/65 D&D

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06/13/2002

06/10/2002

07/11/2002

ATTACHMENT 2

PHOTOS

Photo No.	Roll-Negative No.	Description	
1	7735-D43	Building 64 shearing activity.	
2	7735-D46	Building 64 shearing activity.	
3	7735-D49	Building 64 dismantled structure.	
4	7735-D57	Building 64 debris size reduction.	
5	7735-D59	Building 65 shearing activity.	
6	7735-D65	Building 65 shearing activity.	
7	7735-D66	Building 65 partially dismantled structure.	
8	7735-D67	Building 65 dismantled structure.	

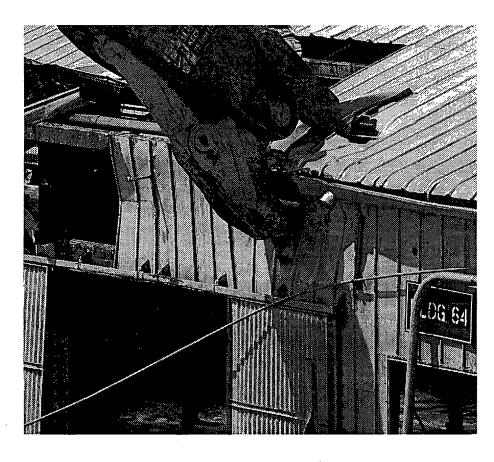


Photo 1: Building 64 shearing activity.

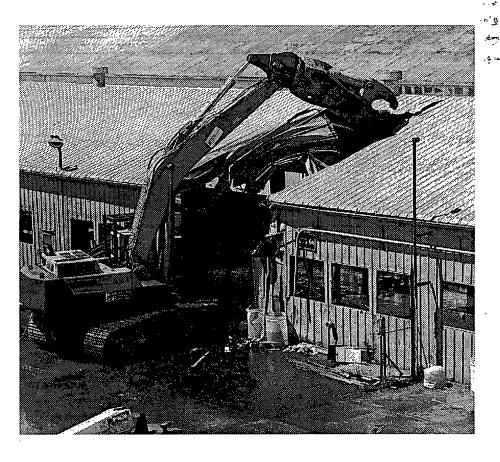


Photo 2: Building 64 shearing activity.

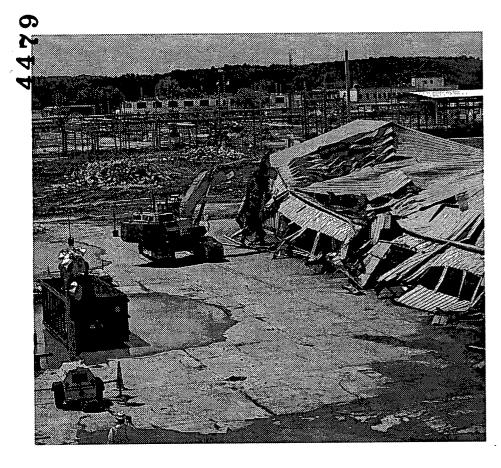


Photo 3: Building 64 dismantled structure.



Photo 4: Building 64 debris size reduction.

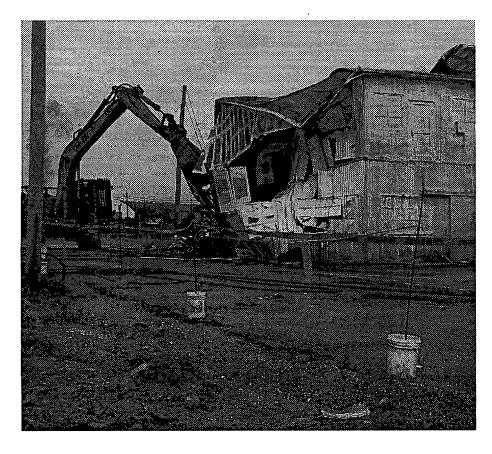


Photo 5: Building 65 shearing activity.

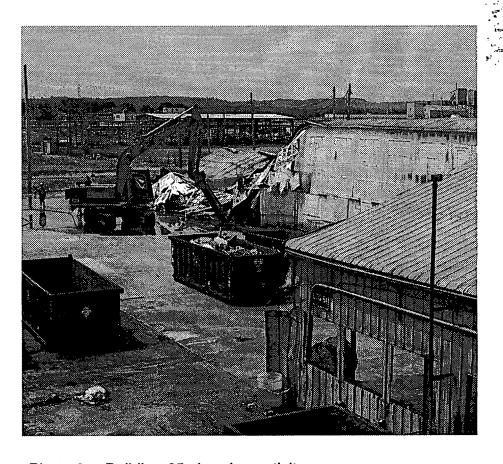


Photo 6: Building 65 shearing activity.



Photo 7: Building 65 partially dismantled structure.



Photo 8: Building 65 dismantled structure.